§ 63.785

to this subpart shall comply within 1 year after the date of becoming a major source.

(c) Each owner or operator of a new or reconstructed source shall comply with this subpart according to the schedule in §63.6(b).

[60 FR 64336, Dec. 15, 1995, as amended at 61 FR 30816, June 18, 1996]

§63.785 Compliance procedures.

(a) For each batch of coating that is received by an affected source, the owner or operator shall (see Figure 1 of this section for a flow diagram of the compliance procedures):

(1) Determine the coating category and the applicable VOHAP limit as

specified in §63.783(a).

(2) Certify the as-supplied VOC content of the batch of coating. The owner or operator may use a certification supplied by the manufacturer for the batch, although the owner or operator retains liability should subsequent testing reveal a violation. If the owner or operator performs the certification testing, only one of the containers in which the batch of coating was received is required to be tested.

(b)(1) In lieu of testing each batch of coating, as applied, the owner or operator may determine compliance with the VOHAP limits using any combination of the procedures described in paragraphs (c)(1), (c)(2), (c)(3), and (c)(4) of this section. The procedure used for each coating shall be determined and documented prior to application.

(2) The results of any compliance demonstration conducted by the affected source or any regulatory agency using Method 24 shall take precedence over the results using the procedures in paragraphs (c)(1), (c)(2), or (c)(3) of this section.

(3) The results of any compliance demonstration conducted by the affected source or any regulatory agency using an approved test method to determine VOHAP content shall take precedence over the results using the procedures in paragraph (c)(4) of this section.

(c)(1) Coatings to which thinning solvent will not be added. For coatings to which thinning solvent (or any other material) will not be added under any circumstance or to which only water is

added, the owner or operator of an affected source shall comply as follows:

(i) Certify the as-applied VOC content of each batch of coating.

(ii) Notify the persons responsible for applying the coating that no thinning solvent may be added to the coating by affixing a label to each container of coating in the batch or through another means described in the implementation plan required in §63.787(b).

(iii) If the certified as-applied VOC content of each batch of coating used during a calendar month is less than or equal to the applicable VOHAP limit in \$63.783(a) (either in terms of g/L of coating or g/L of solids), then compliance is demonstrated for that calendar month, unless a violation is revealed using Method 24 of Appendix A to 40 CFR part 60.

(2) Coatings to which thinning solvent will be added—coating-by-coating compliance. For a coating to which thinning solvent is routinely or sometimes added, the owner or operator shall comply as follows:

(i) Prior to the first application of each batch, designate a single thinner for the coating and calculate the maximum allowable thinning ratio (or ratios, if the affected source complies with the cold-weather limits in addition to the other limits specified in Table 2 of this subpart) for each batch as follows:

$$R = \frac{(V_s)(VOHAP limit) - m_{VOC}}{D_{th}} Eqn. 1$$

where:

R=Maximum allowable thinning ratio for a given batch (L thinner/L coating as supplied);

V_s=Volume fraction of solids in the batch as supplied (L solids/L coating as supplied);

VOHAP limit=Maximum allowable asapplied VOHAP content of the coating (g VOHAP/L solids);

m_{VOC}=VOC content of the batch as supplied [g VOC (including cure volatiles and exempt compounds on the HAP list)/L coating (including water and exempt compounds) as supplied];

 $D_{th} \!\!=\!\! Density \ of \ the \ thinner \ (g\!/L).$

Environmental Protection Agency

If V_s is not supplied directly by the coating manufacturer, the owner or operator shall determine V_s as follows:

$$V_s = 1 - \frac{m_{volatiles}}{D_{avg}}$$
 Eqn. 2

where:

 $m_{volatiles}$ =Total volatiles in the batch, including VOC, water, and exempt compounds (g/L coating); and

D_{avg}=Average density of volatiles in the batch (g/L).

The procedures specified in §63.786(d) may be used to determine the values of variables defined in this paragraph. In addition, the owner or operator may choose to construct nomographs, based on Equation 1 of this subpart, similar or identical to the one provided in ap-

pendix B of this subpart as a means of easily estimating the maximum allowable thinning ratio.

- (ii) Prior to the first application of each batch, notify painters and other persons, as necessary, of the designated thinner and maximum allowable thinning ratio(s) for each batch of the coating by affixing a label to each container of coating or through another means described in the implementation plan required in §63.787(b).
- (iii) By the 15th day of each calendar month, determine the volume of each batch of the coating used, as supplied, during the previous month.
- (iv) By the 15th day of each calendar month, determine the total allowable volume of thinner for the coating used during the previous month as follows:

$$V_{th} = \sum_{i=1}^{n} (R \times V_b)_i + \sum_{i=1}^{n} (R_{cold} \times V_{b-cold})_i$$
 Eqn. 3

where:

 V_{th} =Total allowable volume of thinner for the previous month (L thinner); V_b =Volume of each batch, as supplied and before being thinned, used during non-cold-weather days of the previous month (L coating as supplied);

R_{cold}=Maximum allowable thinning ratio for each batch used during cold-weather days (L thinner/L coating as supplied);

 $V_{b\text{-}cold}$ =Volume of each batch, as supplied and before being thinned, used during cold-weather days of the previous month (L coating as supplied);

i=Each batch of coating; and

n=Total number of batches of the coating.

(v) By the 15th day of each calendar month, determine the volume of thinner actually used with the coating during the previous month.

(vi) If the volume of thinner actually used with the coating [paragraph (c)(3)(v) of this section] is less than or equal to the total allowable volume of thinner for the coating [paragraph (c)(3)(iv) of this section], then compli-

ance is demonstrated for the coating for the previous month, unless a violation is revealed using Method 24 of Appendix A to 40 CFR part 60.

- (3) Coatings to which the same thinning solvent will be added—group compliance. For coatings to which the same thinning solvent (or other material) is routinely or sometimes added, the owner or operator shall comply as follows:
- (i) Designate a single thinner to be added to each coating during the month and "group" coatings according to their designated thinner.
- (ii) Prior to the first application of each batch, calculate the maximum allowable thinning ratio (or ratios, if the affected source complies with the coldweather limits in addition to the other limits specified in Table 2 of this subpart) for each batch of coating in the group using the equations in paragraph (c)(2) of this section.
- (iii) Prior to the first application of each "batch," notify painters and other persons, as necessary, of the designated thinner and maximum allowable thinning ratio(s) for each batch in the group by affixing a label to each

§ 63.785

container of coating or through another means described in the implementation plan required in \$63.787(b).

(iv) By the 15th day of each calendar month, determine the volume of each batch of the group used, as supplied, during the previous month.

(v) By the 15th day of each calendar month, determine the total allowable volume of thinner for the group for the previous month using Equation 3 of this subpart.

(vi) By the 15th day of each calendar month, determine the volume of thinner actually used with the group dur-

ing the previous month.

- (vii) If the volume of thinner actually used with the group [paragraph (c)(3)(vi) of this section] is less than or equal to the total allowable volume of thinner for the group [paragraph (c)(3)(v) of this section], then compliance is demonstrated for the group for the previous month, unless a violation is revealed using Method 24 of Appendix A to 40 CFR part 60.
- (4) Demonstration of compliance through an alternative (i.e., other than Method 24 of Appendix A to 40 CFR part 60) test method. The owner or operator shall comply as follows:
- (i) Certify the as-supplied VOHAP content (g VOHAP/L solids) of each batch of coating.

- (ii) If no thinning solvent will be added to the coating, the owner or operator of an affected source shall follow the procedure described in §63.785(c)(1), except that VOHAP content shall be used in lieu of VOC content.
- (iii) If thinning solvent will be added to the coating, the owner or operator of an affected source shall follow the procedure described in $\S63.785(c)(2)$ or (3), except that in Equation 1 of this subpart: the term "m_{VOC}" shall be replaced by the term "m_{VOHAP}," defined as the VOHAP content of the coating as supplied (g VOHAP/L coating) and the term "D_{th}" shall be replaced by the term "D_{th}(VOHAP)" defined as the average density of the VOHAP thinner(s) (g/L).
- (d) A violation revealed through any approved test method shall result in a 1-day violation for enforcement purposes. A violation revealed through the recordkeeping procedures described in paragraphs (c)(1) through (c)(4) of this section shall result in a 30-day violation for enforcement purposes, unless the owner or operator provides sufficient data to demonstrate the specific days during which noncompliant coatings were applied.

Note: OPTION 4 shall follow the same procedures shown for Options 1 through 3, depending on whether or not and how thinners are used. When using Option 4, the term "VOHAP" shall be used in lieu of Determine coating category and VOHAP limit for each batch of coating the term "VOC ' Certify VOC content of each batch (as supplied) Are thinners ever added to the coating? compliance on a Group coatings by thinner type No Yes Certify VOC content of each batch (as applied) Determine volume solids and maximum allowable thinning ratio for each batch Determine volume solids and maximum allowable thinning ratio for each batch Eqn. 1 Eqn. 2 Notify painters of designated thinner and maximum allowable thinning ratio (via label) Notify painters that no thinner may be added (via label) Notify painters of designated thinner and maximum allowable thinning ratio (via label) Determine volume of each batch thinned during previous month (as supplied) Determine volume of each batch thinned during previour (as supplied) Det. total allowable volume of thinner for each coating thinned during previous month Det. total allowable volume of hinner for each group of coatings thinned during previous month Is VOC tent ≤ VOHAP limit? Is actual volume of thinner ≤ allow, volume? No No Yes Yes Yes Have M24 or approved tests on any coating shown noncompliance? Have M24 Have M24 or any approved tests on any coating shown noncompliance? or approved tests
n any coating shown
noncompliance? No No No Violation Compliance Compliance Violation Violation OPTION 1 OPTION 2 OPTION 3

Figure 1 to §63.785 Flow diagram of compliance procedures

§63.786 Test methods and procedures.

(a) For the compliance procedures described in $\S63.785(c)$ (1) through (c)(3),

Method 24 of 40 CFR part 60, appendix A, is the definitive method for determining the VOC content of coatings, as supplied or as applied. When a coating